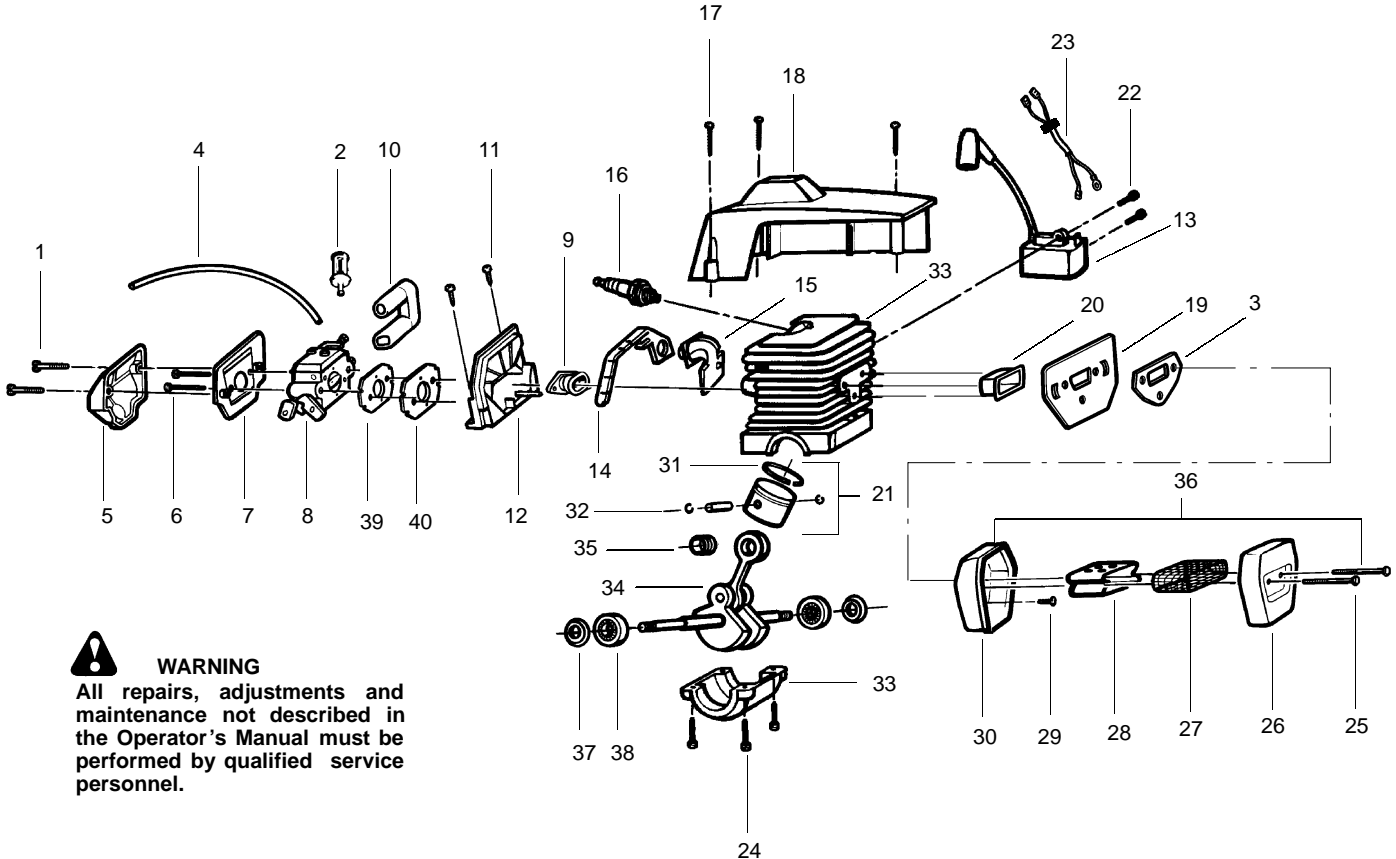
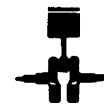


TYPE 1 & 2

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530084407
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WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

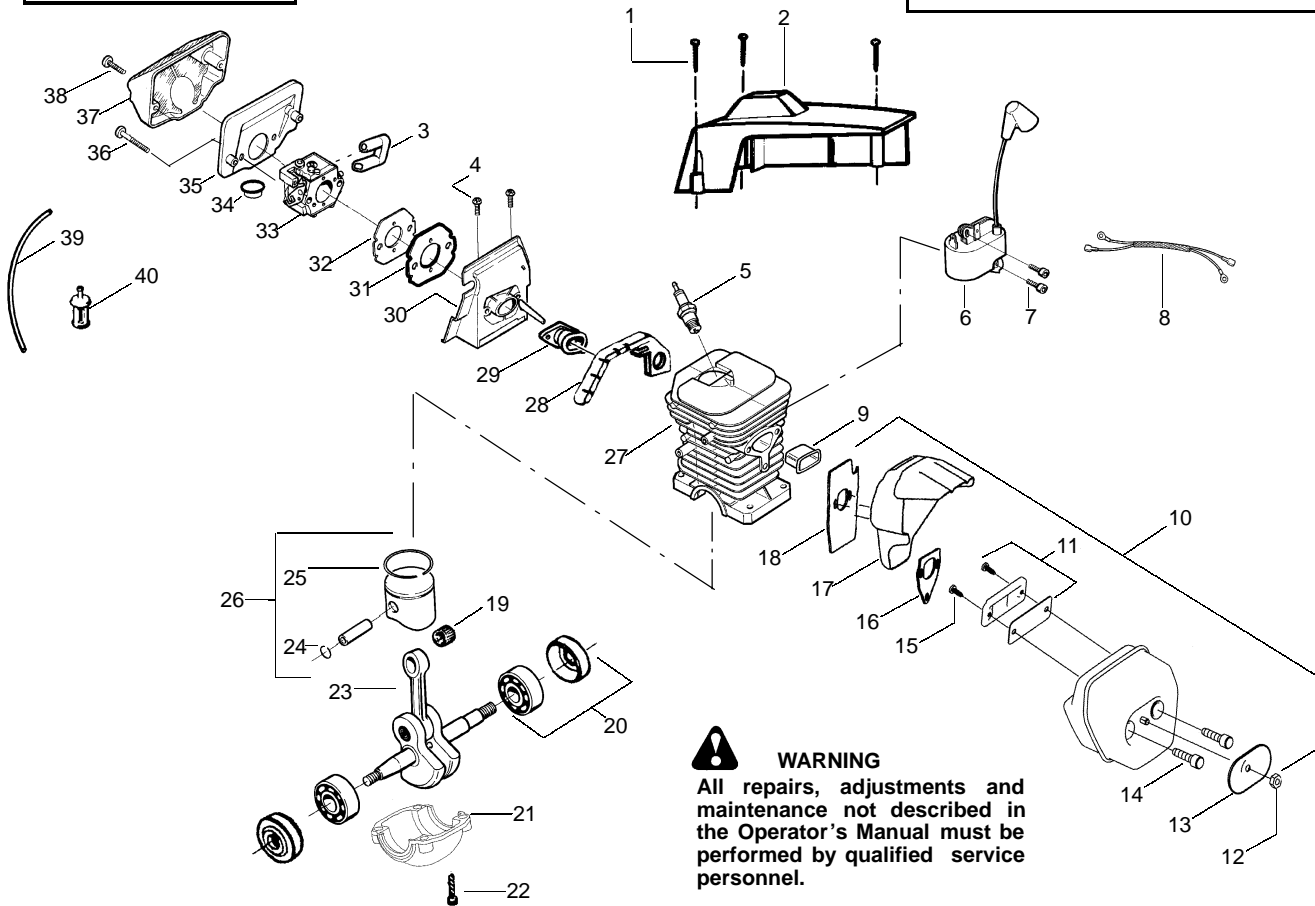
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015899	Screw	21.	530069548	Piston Kit (Incl. 31, 32 & 35)
2.	530095646	Fuel Pick-up Ass'y.	22.	530015895	Screw
3.	530019205	Muffler Gasket	23.	530037467	Switch Wire Ass'y.
4.	530069247	Fuel Line Kit (Small)	24.	530015897	Screw
5.	530036141	Air Filter (Top)	25.	530016170	Screw
6.	530015970	Screw	26.	530037249	Muffler Cover
7.	530037478	Air Filter (Bottom)	27.	530036103	Spark Screen
8.	-	Carburetor Ass'y. Kit	28.	530037813	Diffuser-Muffler
	530069629	WT289	29.	530015902	Bolt-Muffler
	530035474	WT515	30.	530037728	Muffler Body
	530035478	WT529	31.	530037380	Piston Ring
9.	530037668	Intake Boot	32.	530015697	Piston Pin Retainer
10.	530037464	Carb. Grommet (Final)	33.	530014943	C'case&Cylinder Assy
11.	530015814	Screw	34.	530029794	C'shaft & Rod Ass'y.
12.	-	Carb. Adaptor	35.	530032117	Piston Pin Bearing
	530037667	Type 1	36.	530069416	Muffler Kit (Incl. 25,26,28,30)
	530053396	Type 2	37.	530019170	C'shaft Seal
13.	530039143	Ignition Module	38.	530032118	C'shaft Bearing
14.	-	Turbo Clean Seal	39.	530019172	Carb. Gasket
	530019203	Type 1	40.	530037872	Intake Plate-Carb
	530019251	Type 2		Not Shown	
15.	530029813	Turbo Air Cleaner Ass'y. Type 1 Only		530087765	Operator Manual
16.	952030150	Spark Plug (RCJ-7Y)		530031135	Scrench
17.	530016154	Screw			
18.	530069577	Cylinder Shield Kit			
19.	530047801	Muffler Back Plate			
20.	530037652	Heat Insulator			



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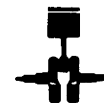
WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016154	Screw	25.	530037380	Ring-Piston
2.	530069700	Kit-Cylinder Shield	26.	530069548	Kit-Piston
3.	530037464	Grommet -Carb.			(Incl. 24, 25)
4.	530015814	Screw	27.	530071491	Assy-Cyl/Crankcase
5.	952030150	Spark Plug (RCJ-7Y)			(Incl.#21)
6.	530039143	Module-Ignition	28.	530019251	Seal-Super Clean
7.	530015895	Screw	29.	530037668	Intake Boot
8.	530037467	Assy-Switch Wire	30.	530053396	Adapter-Carb.
9.	530037652	Insulator-Heat	31.	530037872	Intake Plate-Carb
10.	530071495	Kit-Muffler (Incl.12-18)	32.	530019172	Gasket-Carb.
11.	530071497	Kit-Spark Arrestor (Incl.# 15)	33.	530071492	Kit-Carburetor (WT-610)
12.	530016359	Nut-Brass	34.	530036792	Isolator
13.	530056061	Cover-Bolt	35.	530037478	Filter-Air (Bottom)
14.	530016338	Bolt-Muffler	36.	530015970	Screw
15.	530016351	Screw-Spark Screen	37.	530036141	Filter-Air (Top)
16.	530055128	Gasket-Muffler	38.	530015899	Screw
17.	530055765	Assy-Muffler Backplate	39.	530069247	Kit-Fuel Line (Small)
18.	530055402	Backplate - Alum.	40.	530047004	Assy-Fuel Pick-up
19.	530032117	Bearing			
20.	530019259	Assy-Bearing & Seal			
21.	530049794	Cap-Crankcase			
22.	530015897	Screw			
23.	530029794	Assy-C'shaft & Rod			
24.	530015697	Retainer-Piston Pin			
				Not Shown	
				---	Operator Manual
				530086459	Euro I
				530086460	Danish
				530031135	Srench
				530038653	Decal On/Stop

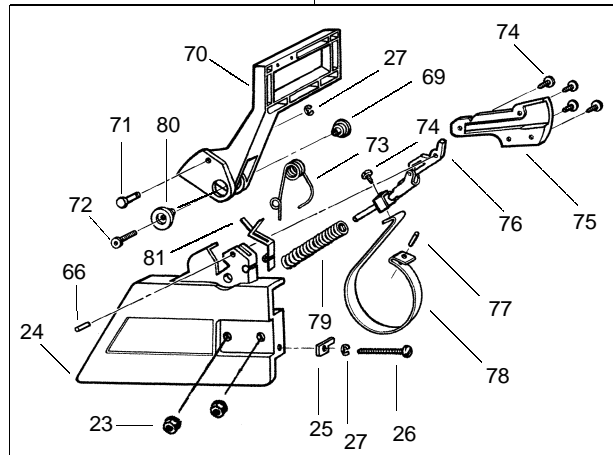
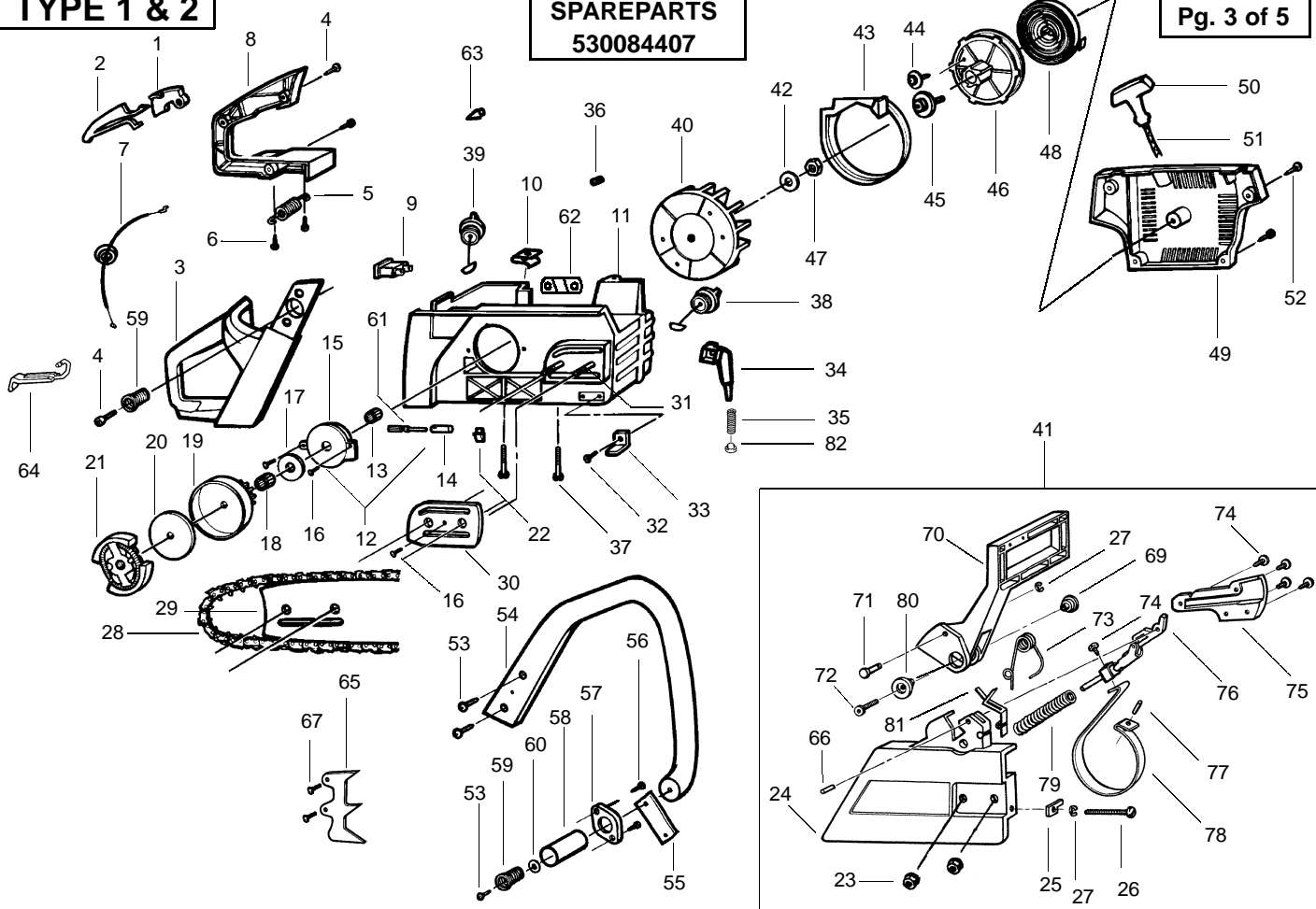
✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.



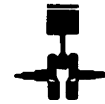
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530084407**

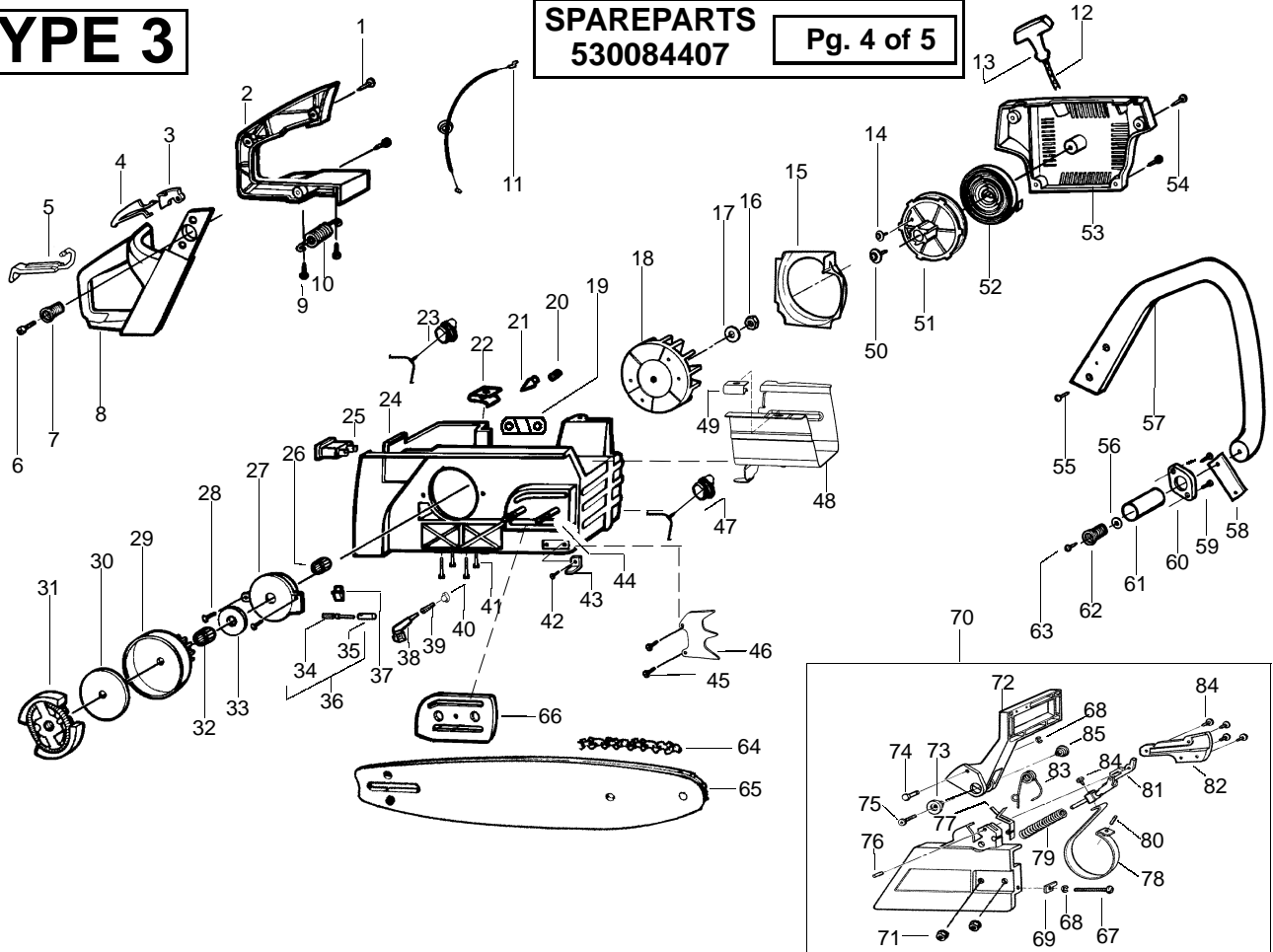


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530036097	Throttle Trigger	29.	****	Bar 18"	55.	530036113	Strap-AV Front
2.	530036098	Throttle Lockout	30.	530047855	Bar Plate	56.	530015775	Screw
3.	530036087	Handle Rear	31.	530015877	Bar Bolt	57.	530036101	Isolator Plate
4.	530015937	Screw	32.	530015937	Screw	58.	530036142	Sleeve-AV Spring
5.	530038986	Isolator Spring	33.	530029850	Chain Catcher	59.	530038985	Isolator Spring
6.	530015906	Screw	34.	530037057	Oil Pick-up	60.	530015123	Washer
7.	530038471	Throttle Cable Ass'y.	35.	530037821	Oil Filter	61.	530029838	Plunger & Gear Ass'y.
8.	530036092	Handle Cover	36.	530029868	Vent Plug	62.	530036043	Bar Stud Plate
9.	530069572	Switch Kit	37.	530016037	Screw	63.	530026119	Check Valve
10.	530015922	Nut- Type U Speed	38.	530010846	Oil Cap Ass'y.	64.	530053443	Choke Lever
11.	530037551	Chassis Ass'y.	39.	530010845	Fuel Cap Ass'y.	65.	530014381	Spike Ass'y. (Incl.67)
12.	530014410	Oil Pump Ass'y. (Incl. 14, 15, & 61)	40.	530039147	Flywheel Ass'y.	66.	530015915	Link Pin-Front
13.	530029833	Oil Pump Worm	41.	530053176	Chain Brake Ass'y. (Incl.24-27,66 & 69-81)	67.	530015906	Screw
14.	530029834	Oil Pump Barrel	42.	530015127	Washer-Flywheel	69.	530049075	Journal-Left
15.	530029835	Oil Pump Hsg.	43.	530029800	Baffle Plate	70.	530053127	Actuating Lever
16.	530015896	Screw	44.	530016080	Screw	71.	530029879	Pivot Pin
17.	530015907	Washer-Thrust	45.	530015920	Screw	72.	530015914	Screw
18.	530032119	Clutch Bearing	46.	530069313	Starter Pulley Kit (Incl. 44 & 47)	73.	530015910	Handguard Spring
19.	530069342	Clutch Drum & Brg. Kit	47.	530016139	Nut-Flywheel	74.	530015911	Screw
20.	530015611	Clutch Washer	48.	530015891	Recoil Spring	75.	530053129	Spring Cover
21.	530014949	Clutch Ass'y.	49.	530047743	Fan Hsg. Ass'y.	76.	530014356	Front & Rear Link Ass'y.
22.	530019174	Oil Seal-Intake Line	50.	530037485	Starter Handle	77.	530015913	Spring Pin
23.	530015917	Bar Mounting Nut	51.	530069232	Rope Kit	78.	530052232	Brake Band
24.	530053653	Clutch Cover	52.	530015892	Screw	79.	530016237	Spring Compression
25.	530015826	Bar Adjusting Pin	53.	530015984	Screw	80.	530029881	Journal-Right
26.	530016110	Screw	54.	530038327	Handle-Front	81.	530029878	Position Spring
27.	530038593	Retainer				82.	530030189	Plug-Oil Filter
28.	****	Chain 18"						

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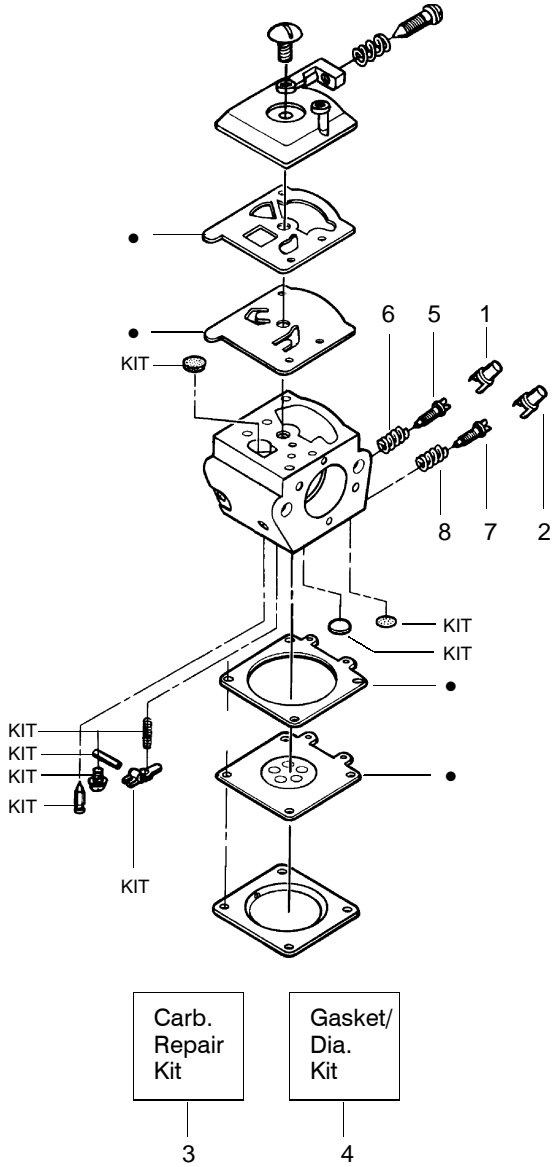
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015957	Screw	30.	530015611	Washer-Clutch	59.	530015775	Screw-Plate
2.	530071272	Cover-Handle (incl.#8)	31.	530014949	Assy-Clutch	60.	530036101	Plate-Isolator
3.	530036097	Trigger-Throttle	32.	530032119	Bearing-Clutch	61.	530036142	Spring Sleeve-AV
4.	530036098	Lockout-Throttle	33.	530015907	Washer-Thrust	62.	530038985	Spring-Isolator
5.	530053443	Lever-Choke	34.	530029838	Assy-Plunger/Gear	63.	530015984	Screw
6.	530015937	Screw	35.	530029834	Barrel-Oil Pump	64.	-	Chain-18"
7.	530038985	Spring-Isolator	36.	530014410	Assy-Oil Pump(Incl.27,34,35)	65.	-	Bar-18"
8.	530071272	Handle-Rear (incl.#2)	37.	530019174	Seal-Oil	66.	530047855	Bar Plate
9.	530015906	Screw	38.	530037057	Pickup-Oil	67.	530069611	Kit-Bar Adj. (Incl 68,69)
10.	530038986	Spring-Isolator	39.	530037821	Filter-Oil	68.	530038593	Retainer-Bar Adjust
11.	530038471	Assy-Thrtl Cable w/Grommet	40.	530030189	Plug-Oil Filter	69.	530015826	Pin-Bar Adjust
12.	530069232	Kit-Rope	41.	530016037	Screw	70.	530054819	Assy-ChainBrake
13.	530037485	Handle-Starter	42.	530015906	Screw	71.	530015917	Nut-Bar Mounting
14.	530016080	Screw	43.	530029850	Chain Catcher	72.	530054621	Lever-Handguard
15.	530047667	Plate-Baffle Fan	44.	530015877	Bar Bolt	73.	530049075	Journal-Right
16.	530016071	Nut-Flywheel	45.	530015805	Screw	74.	530029879	Pin-Pivot
17.	530015127	Washer-Flywheel	46.	530014381	Kit-Spike Assy.(incl.#45)	75.	530015914	Screw
18.	530039147	Assy-Flywheel	47.	530010846	Assy-Oil Cap	76.	530015915	Pin-Link (front)
19.	530036043	Plate-Support (Bar Stud)	48.	530055406	Shield-Heat	77.	530029878	Spring-Position
20.	530029868	Plug-Vent	49.	530055322	Clip-"U"	78.	530052232	Band-Brake w/slots
21.	530026119	Valve-Check	50.	530015920	Screw	79.	530016237	Spring-Compression
22.	530015922	Nut-Speed	51.	530069313	Kit-Starter Pulley	80.	530015913	Pin-Spring
23.	530010845	Assy-Fuel Cap	52.	530015891	Spring-Recoil	81.	530054741	Assy-Front Link
24.	530037551	Assy-Chassis	53.	530047743	Housing-Fan (incl.#15)	82.	530053129	Cover-Spring
25.	530069572	Kit-Switch	54.	530015892	Screw	83.	530015910	Spring-Handguard
26.	530029833	Worm-Oil Pump	55.	530015814	Screw	84.	530015911	Screw
27.	530029835	Hsg.-Oil Pump	56.	530015123	Washer	85.	530029881	Journal-Left
28.	530015896	Screw	57.	530038327	Handle-Front			
29.	530069342	Kit-Clutch Drum	58.	530036113	Front Strap-AV			

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TYPE 1,2

Carburetor Assembly - WT289 - #530069629
Carburetor Assembly - WT515 - #530035474
Carburetor Assembly - WT529 - #530071345



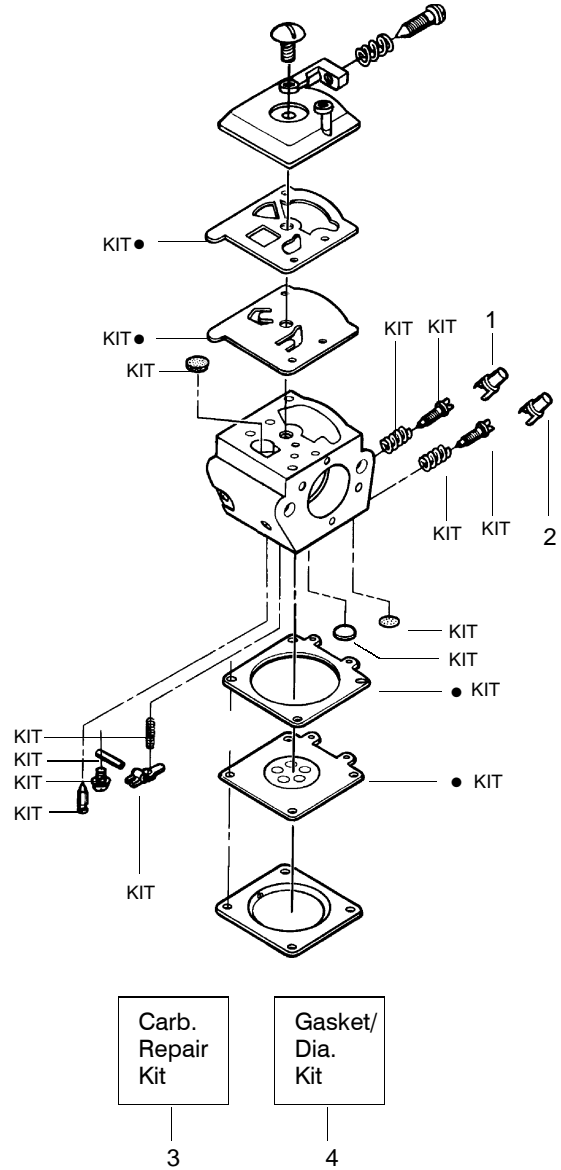
Ref.	Part No.	Description
1.	530038318	Limiter Cap—High (red)
2.	530038317	Limiter Cap—Low (blue)
3.	530069825	Carburetor Repair Kit (KIT= Indicates Contents)
4.	530069844	Gasket Diaphragm Kit (● Indicates Contents)
5.	530035281	Needle—Low Speed
6.	530035293	Needle Spring—Low Speed
7.	530037294	Needle—High Speed
8.	530035295	Needle Spring—High Speed

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Carburetor Assembly - WT610 - #530071492



Ref.	Part No.	Description
1.	530038479	Limiter Cap—High (Brown)
2.	530038478	Limiter Cap—Low (Tan)
3.	530071494	Carburetor Repair Kit (KIT= Indicates Contents)
4.	530069844	Gasket Diaphragm Kit (● Indicates Contents)